



# **Dongguan World Precision Manufacture Co., Ltd.**



Vision

Excellent wisdom makes a better world



Becoming a leading intelligent equipment solution provider



**01** Company**02** Business**03** HardwareIntroductionGrowthFacilities

04Quality05Honor06ProductAssuranceQualificationContent

## Company Profile (Company abbreviation: WP)



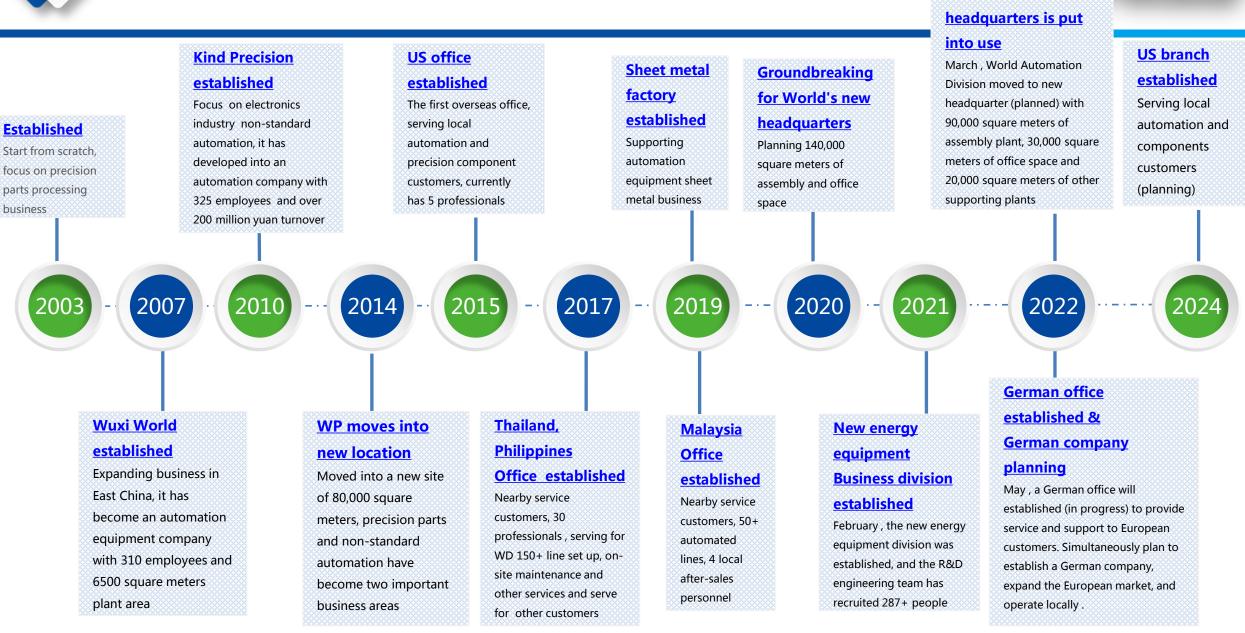


- Established in 2003, registered capital of 280 million yuan, a plant area of 200,000  $\ensuremath{m^2}$
- Recognized as one of the top 500 manufacturing companies in Guangdong Province
- Headquartered located in the world's manufacturing center innovation city-Wanjiang District, Dongguan City
- There are more than 3,000 employees, including more than 30% R&D personnel
- Specializing in non-standard automation system integration and intelligent equipment manufacturing
- Since 2016, it has been assessed as National High-tech Enterprise
- Passed ISO9001, ISO13485, ISO14001, AS9100D quality and environmental management system certifications
- A total of 488 patents have been obtained and 297 have been authorized

### **Company History And Planning**



The new









Location	DG Former Headquarter	WX	KS	DG New Industrial Park	Total Area(m²)	
Area ( $m^2$ )	80,000	6,500	4,500	110,000	201,000	





336+

R&D engineers

284+

Assembly engineers

### 54+

New product introduction (NPI) engineers

544+

After-sales Service personnel

### 100%

Bachelor degree (R&D Engineer)

### **67%**

"985 , 211" professional background

## **19**+ years

Technology precipitation, specializing in non-standard automation system integration, design and manufacture with intelligent equipment

### **90000**+ m<sup>2</sup>

Assembly workshop, can support multiple sets of equipment assembly test at the same time

488+

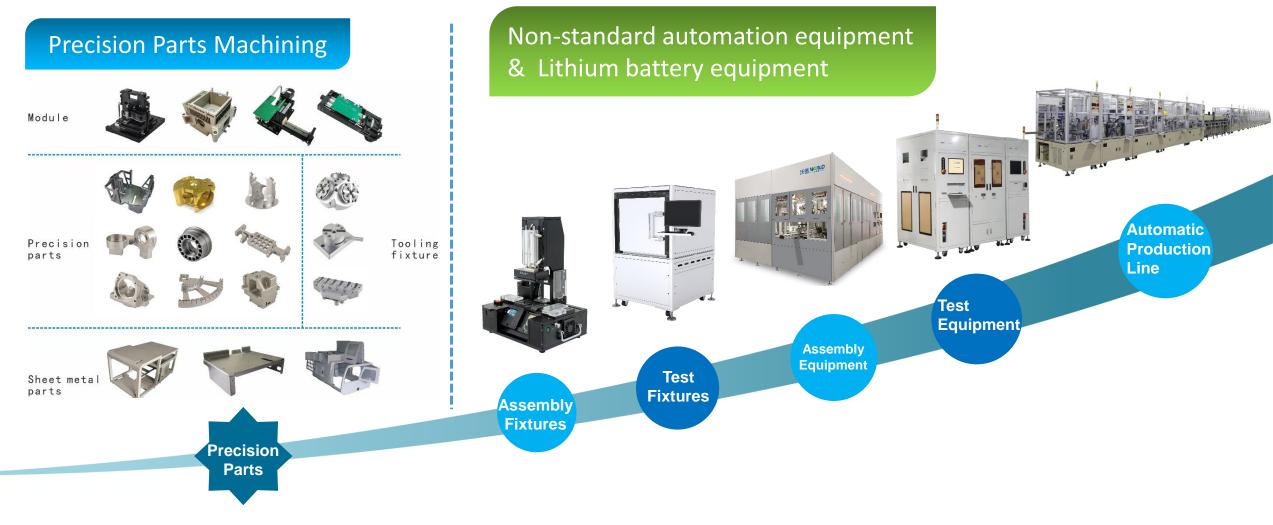
Patent



### **Product Development History**

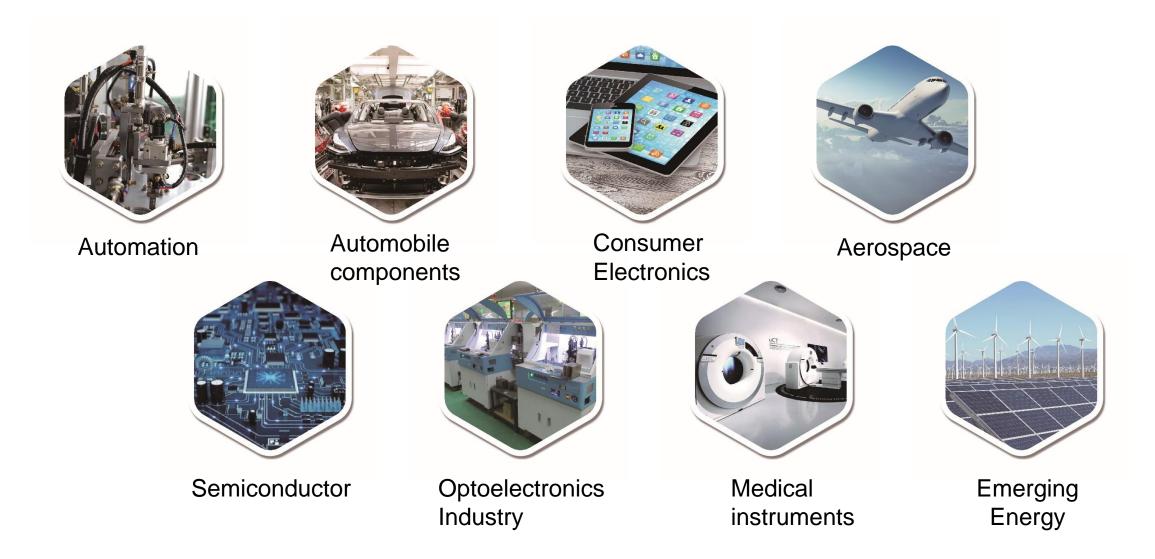


After nearly **20** years of development, World Precision has gradually formed **2** major industrial pillars!









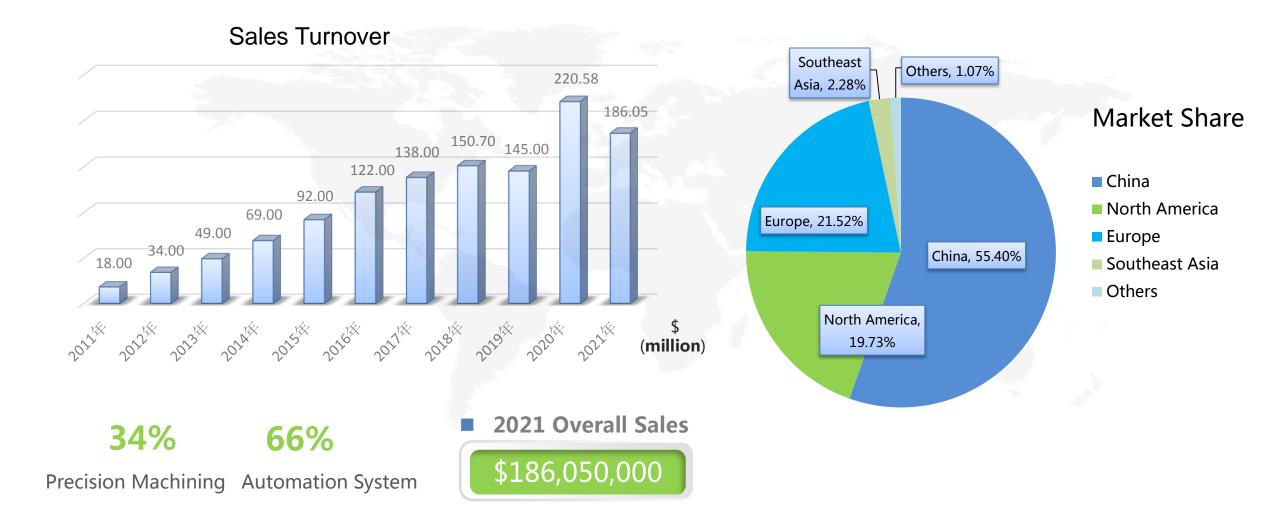


01Company02Business03HardwareIntroductionGrowthFacilities

04Quality05Honor06ProductAssuranceQualificationContent

Sales and Distribution









NUAWEI	<b>Foxconn</b> 鴻海科技集團	vivo	<b>PEGATRON</b> 和 碩 聯 合 科 技	ZEISS
	wistron	axcelis	NORGREN,	THALES
OSRAM	Sumida	(INDEX YORK AIR BRAKE	Lam <sup>®</sup> RESEARCH	<b>DESAY SV</b> automotive
TESLA	BYD	CATL Pi代新能源	COMPAL	尼得科
DANAHER	PHILIPS	OPPLE欧普照明	<b>CHNT</b> 正焘	<b>EXMETEK®</b> TEST & CALIBRATION INSTRUMENTS
Microsoft	KEĨHIN	DENSO	Mazak	ABB



### **International Vision**





In order to expand international horizon, World Precision not only built up branch in US but also actively participate in different exhibitions all over the world including: Germany, US, UK, Japan, Singapore, Thailand, Vietnam, France etc.



**01** Company **02** Business Introduction

Growth

**03** Hardware **Facilities** 

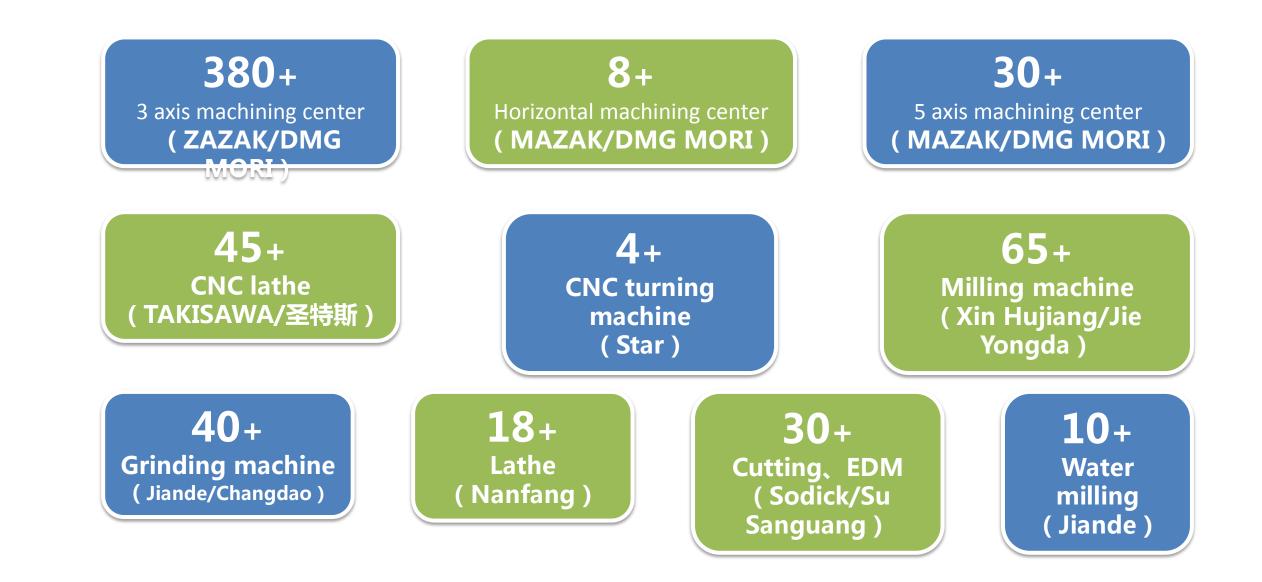
**04** Quality Assurance

05 Honor Qualification Content

**06** Product









### **Precision Machining**



#### CNC Productive Forces

- It can locate and process complex surface at one time
- Capable of one-time processing and forming
- The machining accuracy is  $\pm$  0.005mm
- The surface smoothness can reach micron level
- Have the ability of independent vacuum surface heat treatment











### **Precision Parts Processing**







### **Sheet Metal Center**



#### Sheetmetal Factory

- Baichao laser cutting machine can process copper plate, aluminum plate, thicker stainless steel and other conventional materials
- Amada turret CNC punch in Japan has high machining accuracy and stable machining quality
- AMADA CNC bending machine in Japan has high precision and stable processing performance
- The company has been certified by CWB of Canada welding Bureau, and the passing rate of welding workers is more than 60%
- Panasonic welding machine is equipped with three-dimensional welding platform, which is suitable for various welding processing requirements











### **Automatic Equipment Assembly Workshop**











#### Automatic production and assembly workshop

- World Precision aims to provide customers with high-precision non-standard automated intelligent equipment, test fixtures, production line assembly fixtures and other solutions
- Covering an area of 90000 square meters, the production line is equipped with a large number of workstations to complete the production and assembly of different equipment
- More than 280 assembly technicians



### **Module Assembly**



#### Precision Module + OEM Facilities

- Standardized design and manufacturing, mature application of fa & SOP process system
- Strong batch manufacturing strength, output 1000
   + sets / month
- Increasing customer demand year by year, with an annual output value of 30 + million
- Module products are widely used in medical devices, aerospace and many other fields



## The assembly fixture



### **Product Superiority**

- Standardized module design, industry non-standard customization, can quickly replace the line body, short design cycle and fast delivery, can meet customers' needs of rapid sample, mass production
- SAP system, can monitor the production process at any time, production controllable
- 18 years of design and manufacturing experience, can provide customers with personalized customized services, reliable and feasible solutions

#### **Application Area**

- 3C consumer electronic products:Mobile phone, tablet, Bluetooth headset, stereo, keyboard, folding screen, motor, etc
- Medical equipment, vacuum and textile industries and other terminal parts assembly and manufacturing
- Products cover mounting, pressure holding, locking attached, positioning, bending, dispensing, buckle, pen, testing height, welding, precision assembly, multi-functional integration, flexible line body, etc









### Product Superiority

- Strong precision machining capacity, fixture delivery is guaranteed
- Proofing stage: delivery within 5 days for simple fixtures, 10-15 days for medium fixtures and 20 days for complex fixtures.
- Mass production stage: test fixture weekly delivery capacity of more than 1920 sets (fixture assembly time 20H/ set)
- Experienced in microneedle testingIn the microneedle test of male and female connectors, it has the advantage of misdetection rate less than 2% and long service life.
- Modular design of test automation loading and unloading equipmentIt is compatible with different sizes of objects to be measured, reducing the cost of product upgrading and reducing manpower expenditure.

### **Application Area**

- Mainly used in 3C intelligent terminal products test fixture and test automation equipment:
- SMT line test: FWDL/RF/FCT test, male and female connector microneedle test;
- Assembly line test: functional test of semi-finished products/finished products, such as wireless charging test, compass test,
- Camera test, machine function rapid test, etc.
- Test automation equipment: test station automatic loading and unloading





**01** Company **02** Business **03** Hardware Introduction

Growth

**Facilities** 

05 Honor 06 Product 04 Quality Assurance Qualification Content



### **Quality and Environment Certification**





**ISO 9001:2015 Quality Management** System Certification

### ISO 13485:2016

**Medical Parts** Manufacturing Certification

**ISO 14001:2015 Environmental Management** System Certification

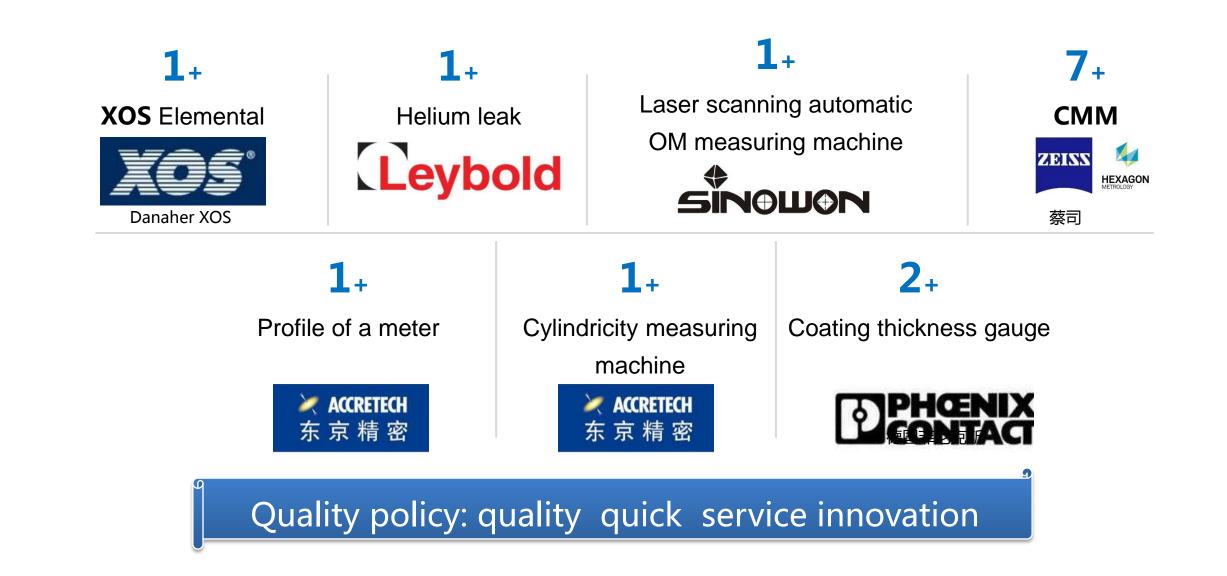
Certificate of Approval 东莞市沃德精密机械有限公司 been audited in accordance with the A Quality Management Systems Standards detailed bek BS EN ISO 9001:2015 EN 9100:2018 echnically equivalent to AS91000 用于航空工业的五金和塑胶部件的机加工制造及组装 Certification Structure: Single Site UEAS

**AS 9100D** Aerospace Industry Manufacturing Certification

Excellent quality system support IQC, IPQC, FQC, OQC









### Main testing equipment





Roundness meter



Hardness tester



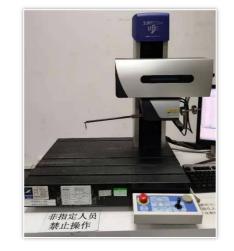
Tensile testing machine



Spectrometer



Image measuring instrument



Profilometer

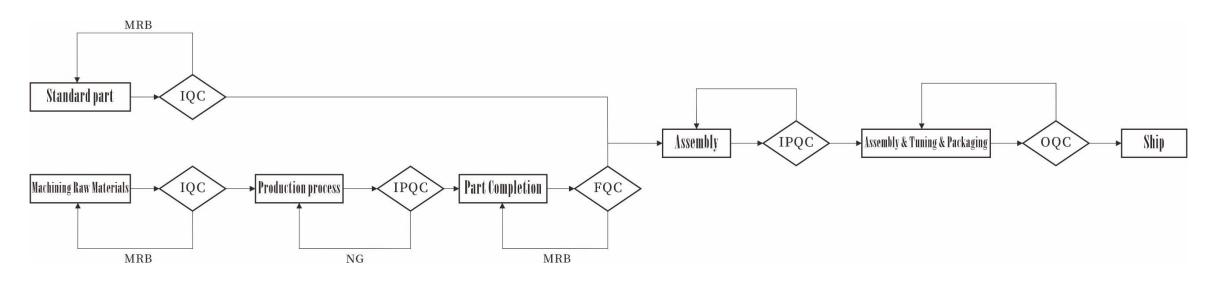




CMM







Dept	Doc Description	Reference Document					
PUR	BOM	• Table					
QA	IQC report	<ul> <li>Standard part IQC report example</li> <li>Machining part IQC report example</li> <li>MRB slip example</li> </ul>					
MFG	SOP	<ul> <li>Machining part processing station SOP</li> </ul>					
IPQC	IPQC report	<ul> <li>Machining part processing IPQC report example</li> </ul>					
PMC	BOM	• Table					

Dept	Doc Description	Reference Document
QA	FQC report	<ul> <li>Machining part processing PQC report example</li> </ul>
IE	SOP	<ul> <li>Machine type assembly station SOP</li> </ul>
IPQC	IPQC report	<ul> <li>Machine type assembly IPQC Report</li> </ul>
IE	SOP	<ul> <li>Machine type functional test station' s SOP</li> <li>Machine Type packaging guidelines</li> </ul>
QA	OQC report	<ul> <li>Machine type OQC Report example</li> </ul>
PMC	Notice	<ul> <li>Internal order shipping information</li> </ul>



### **Prototype project process & Lead time**



Automation equipment process and standard time (unit: day)											
Stand	lard process	Customer demand research and analysis		Detailed 3D design	2D / BOM drawing	Manufacturi ng	Equipment assembly	In plant installation and commissioning	Inspection packaging	Total (days)	Type remarks
	Large automation line	21	45	14	13.00	26.00	14	14	2	149	<ul> <li>&gt; 10 or more small automation equipment</li> <li>&gt; More than or equal to 7 sets of medium-sized automation equipment</li> <li>&gt; 5 or more large automation equipment</li> </ul>
	Medium sized automation line	21	40	14	9.50	24.50	12	10	1	132	<ul> <li>7 or more small automation equipment</li> <li>5 or more medium-sized automation equipment</li> <li>3 or more large automation equipment</li> </ul>
automation equipment		21	35	9	7.50	24.50	10	7	1	115	<ul> <li>5 or more small automation equipment</li> <li>More than or equal to 3 sets of medium-sized automation equipment</li> <li>2 or more large automation equipment</li> </ul>
	Large scale automation equipment	14	25	7	6.25	22.75	7	2	0.5	84.5	<ul> <li>Within 500-1000 drawings</li> <li>Unit price above 800000</li> <li>R &amp; amp; D, including high-risk new processes</li> </ul>
	Medium sized automation equipment	10	21	5	5.25	18.75	5	2	0.5	67.5	<ul> <li>Within 300-500 drawings</li> <li>Unit price within 300000-800000</li> </ul>
	Small automation equipment	7	14	4	3.25	15.75	4	2	0.5	50.5	<ul> <li>Within 300 drawings</li> <li>Equipment with similar experience,</li> <li>Unit price within 300000</li> </ul>

#### > Test and assembly fixture process and standard time (unit: hour)

Sta	indard process	Customer demand research and analysis		Detailed 3D design	2D / BOM drawing	Manufacturi ng	Equipment assembly	In plant installation and commissioning	Inspection packaging	Total (hours)	Type definition
Te test	Complex ixture fixture	72	168	36	48	294	48	8	4		There are more complex and XY motion mechanisms, electrical control
	Simple fixture	34	96	24	36	221	12	4	4	431	All mobile phone fixtures
Me fixture	Complex fixture	216	168	36	48	294	48	8	4	822	There are XY motion mechanism, electrical control, estimated to be more than 100 drawings, hot press, cold press, film pasting / marking machine, multi station combined fixture
	Relatively re complex fixture	24	96	24	36	221	12	4	4		With XY motion mechanism, electrical control, estimated to be more than 80 drawings; Press type lock screw fixture, fixture with pressure sensor, turnover fixture
	Relatively simple fixture	12	36	12	24	147	6	2	4		Box pressing mechanism controlled by air cylinder, with less than 30-80 drawings, positioning assembly fixture and vacuum suction
	Simple fivture	12	24	6	12	98	з	1	4	160	Simple assembly fixture without cylinder control,





World provide customers with fast and professional technical service support, and according to the characteristics of customer distribution to establish after-sales service network covering all regions.

Our goal: always put customer satisfaction first Professional knowledge: provide high quality and efficient servic with professional knowledge and enthusiasm Technical support: provide reliable and powerful support for customers' production and operation

Service center: established service network covering all regions

Domestic service center: 23 cover South China, East China, central China and southwest China

Overseas service center: USA, Germany, India, Thailand, Malaysia, Philippines, Vietnam





**01** Company **02** Business **03** Hardware Introduction

Growth

**Facilities** 

**04** Quality Assurance

05 Honor Qualification

**06** Product Content



















**01** Company **02** Business Introduction

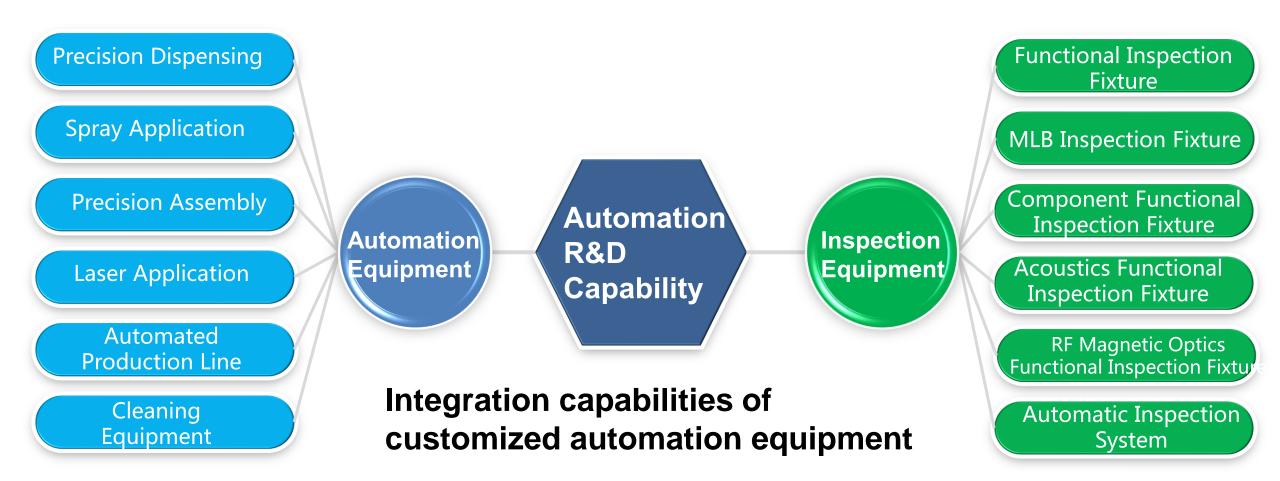
Growth

**03** Hardware **Facilities** 

**04** Quality Assurance 05 Honor Qualification **06 Product** Content







### **Precision Dispensing: Hot Melt Adhesive**



### WAM Hot Melt Glue Dispensing Machine

#### Feature

- 1. Transferring by conveyor
- 2. Hot melt glue jetting valve (2sets)
- 3. On-line glue weighting
- 4. Auto wipe off for jetting head
- 5. Grating ruler to ensure high precision
- 6. CCD for positioning and AOI
- 7. IR non-contact heater for pre-heat
- 8. Position precision : ±0.025mm

#### Advantage

- 1. HSG Hot Melt Glue Dispensing and woofer assembly
- 2. Pre-heat+Jetting+Assembly+AOI

#### Benefit

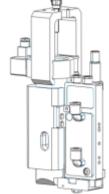
Cycle time : 15 s/pcs

### Application

3C industry



Hot melt glue Jetting Valve



#### Micro woofer



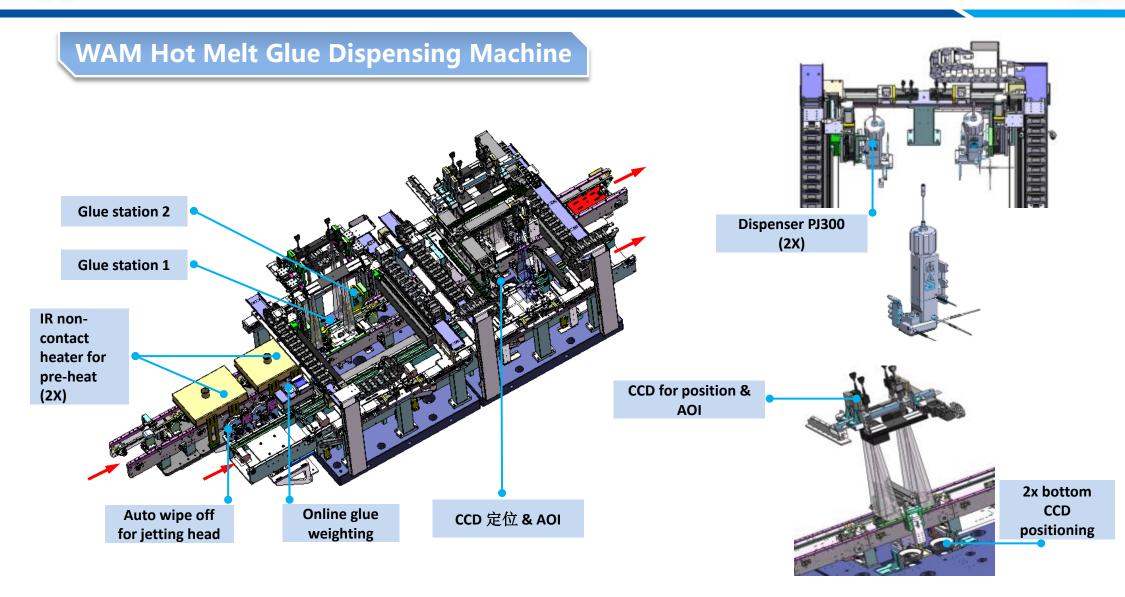




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### **Precision Dispensing: Hot Melt Adhesive**





返回 目录



### **Precision Dispensing: AB Glue**



### Shield to Upper Housing AB Glue Machine

#### • Feature

- 1. AB two kinds glue dispenser
- 2. High volume glue syringe application (490ml)
- 3. Dual working channels for high efficiency

#### Advantage

- 1. For Shield to Upper Housing assembly by AB gluing
- 2. AB glue dispensing + Assembly

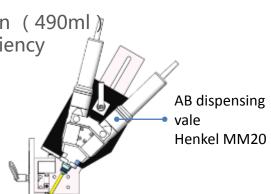
#### Benefit

Cycle time : 45 s/pcs

Application

3C industry



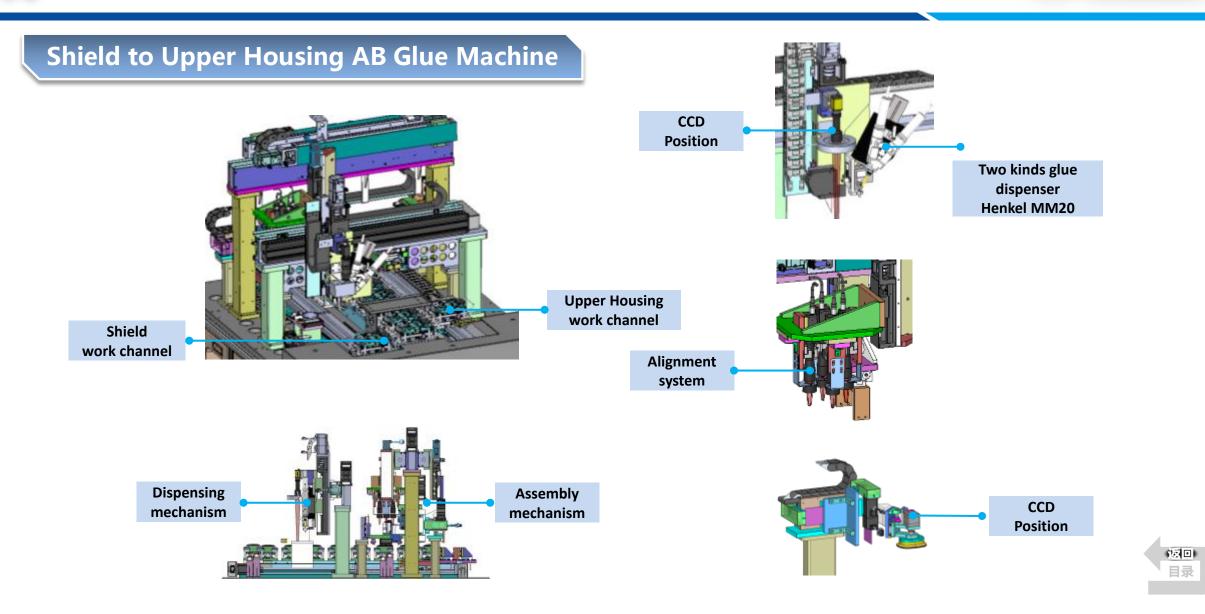












### **Insertion : Special-sharped Plug Insertion**



### Auto Special-sharped Plug-in Machine

#### Feature

- 1. Industrial computer control system and modular design ;
- 2. Flexible and diversified feeding system ;
- 3. CCD automatic compensation positioning, ;
- 4. Position precision : ±0.02mm
- 5. Insertion angle : 0~360degee (increment is 1
- Advantage
  - 1. Large and special-shaped components plug-in
  - 2. Machine vision system, multipoint mark for vision correction

#### Benefit

Plugin speed : 1~1.5 sec/pcs Yield≥99.5%



Large electromechanical 、 New energy vehicle、 Home appliance industry .etc.



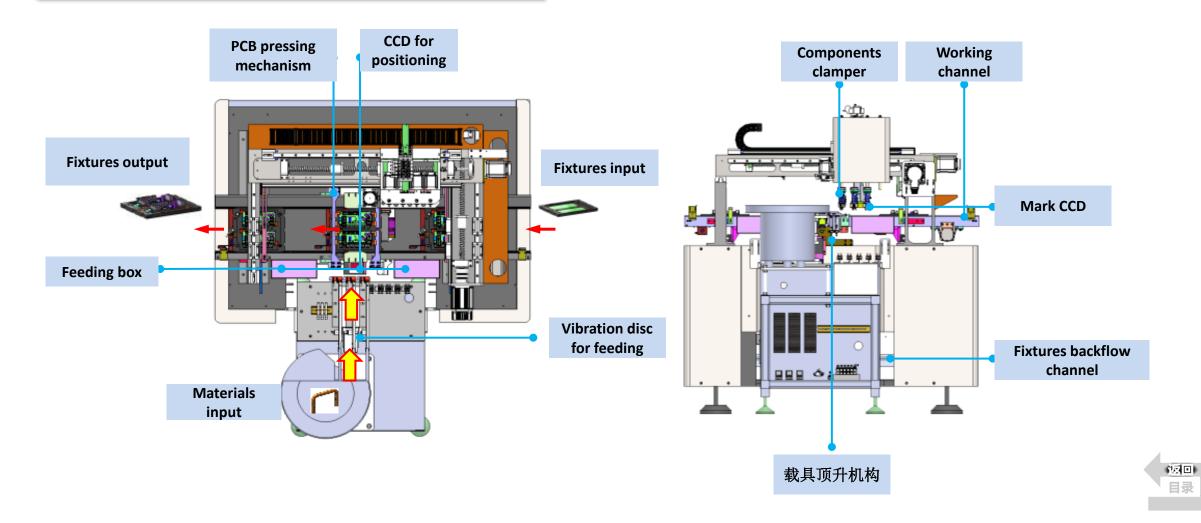




### **Insertion : Special-Sharped Plug Insertion**



#### Auto Special-sharped Plug-in Machine



## Laser Application: Laser Solder Ball Bonding



#### Laser Solder Ball Bonding Machine (LSBB)

#### Feature

- 1. No touch soldering
- 2. No flux & Clean-free
- 3. Dual working channels
- 4. Liner motor with grating ruler
- 5. 1064nm fiber laser source
- 6. Position precision : ±0.005mm
- 7. Micro space /gap 0.1mm Min
- 8. Solder ball size Ø0.1-0.76 mm

#### Advantage

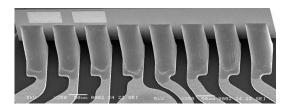
- 1. Laser soldering by solder ball jetting
- 2. Precision micro soldering

#### Benefit

Soldering speed 4-6 ball/sec



球径Ø0.76 mm焊接



球径Ø0.1 mm焊接







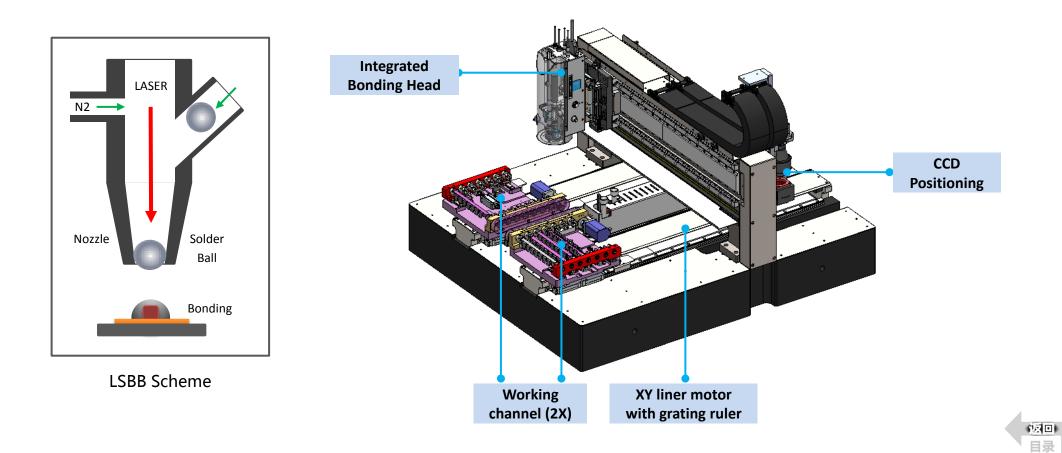




### Laser Application: Laser Solder Ball Bonding



### Laser Solder Ball Bonding Machine (LSBB)





### **Automatic Production Line: Packaging Line**



#### SSD Auto Package Line

#### Feature

- 1. Modular design for flexible layout
- 2. High compatibility for fast product interchange
- 3. Continue bag packaging, Initiative of roll bag instead of single bag for packaging
- 4. Intelligent identification & accurate position
- 5. ESD treatment and suitable for clean room
- 6. Surface resistance  $10E6\Omega$ - $10E9\Omega$

#### Advantage

- 1. For SSD, HDD auto test and packaging
- 2. Auto L/UL, intelligent identification, labeling, ESD bag packaging, small tray auto stacking, auto stack packaging, vacuum sealing, auto-incasing packaging

#### Benefit

- 1. Code reading time  $\leq 0.2s$
- 2. UPH ≥1200pcs
- 3. Labeling accuracy±0.5mm
- 4. Bag sealing width 4±0.5mm
- 5. Yield 99.8%



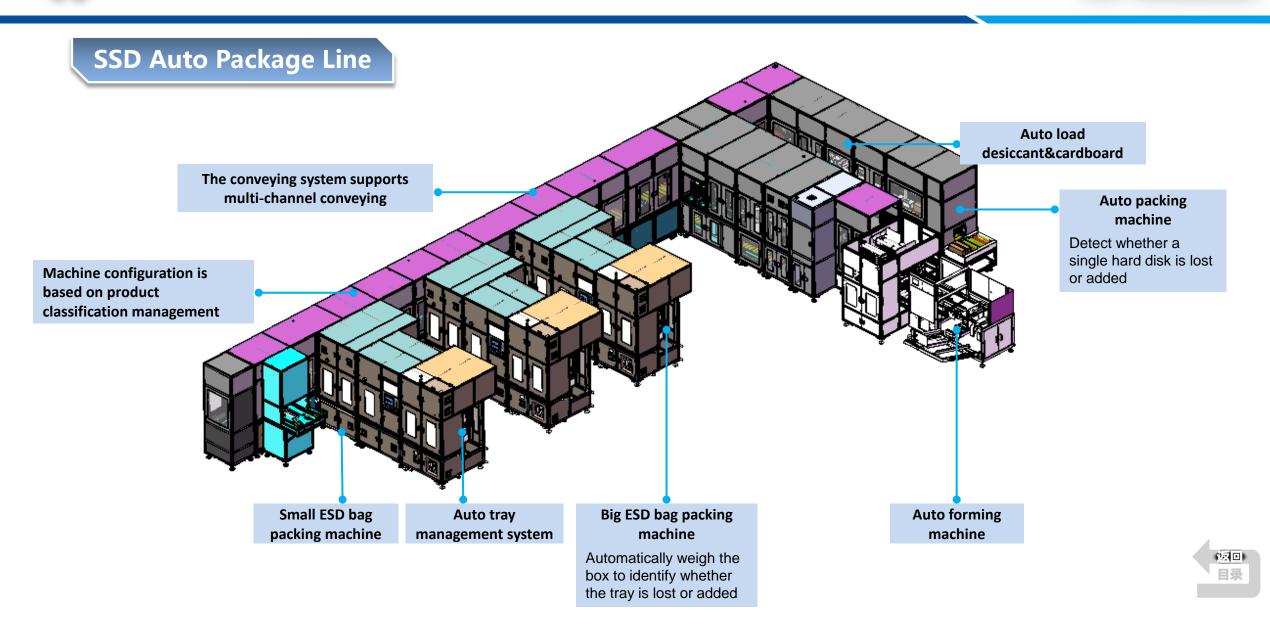
3C industry Packing





### **Automatic Production Line: Packaging Line**







### System Matrix: Car Antenna



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#### Car Antenna Auto Assembly Line

#### Feature

- 1. 4-in-1 integrated auto assembly line
- 2. Multi process integration from material input to product package output
- 3. Seal ring assembly precision ±0.1mm;
- 4. Glue filling precision ±1ml
- 5. Assembly precision ±0.2mm ;
- 6. Pin pressing precision ±0.2mm
- 7. Laser marking precision ±0.5mm

#### Advantage

- 1. For car antenna assembly
- 2. Assembly, testing, cutting, glue filling&curing, marking, OCR&packing

#### Benefit

1.Cycle time 2.4sec/pc<sup>c</sup> 2.Yield >99.8%

### Application

Automobile industry



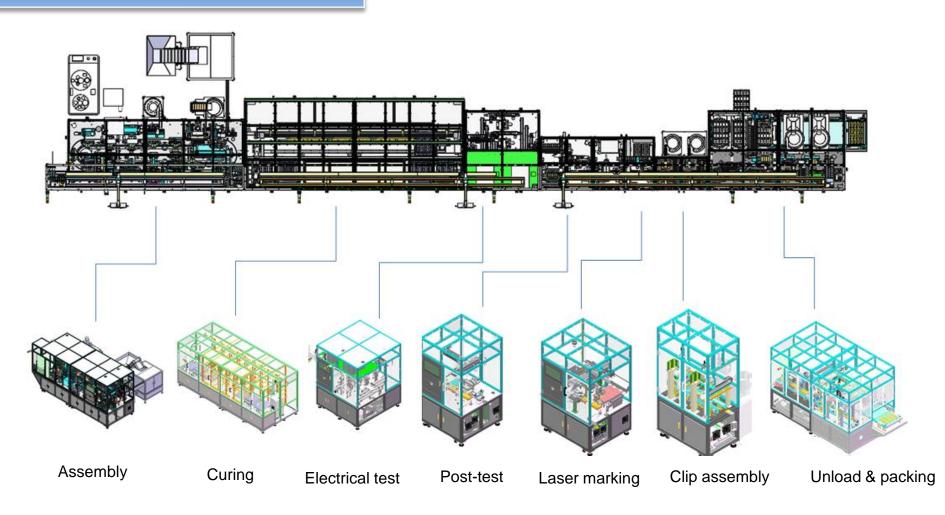


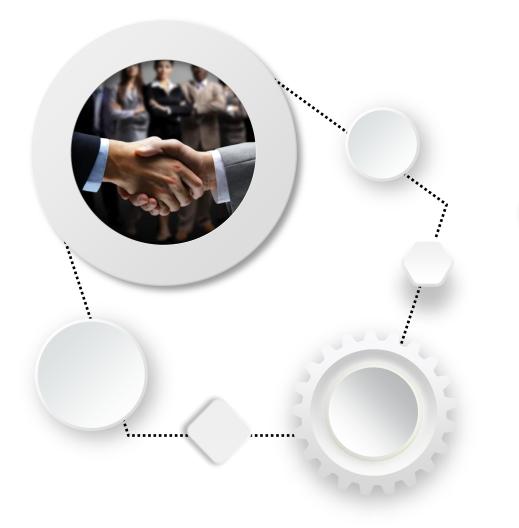


### **Car Antenna Auto Assembly Line**



Car Antenna Auto Assembly Line





# THANKS

## Wish happy cooperation !